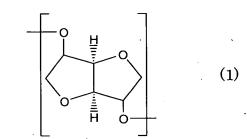
## **CLAIMS**

1. A polycarbonate containing an ether diol residue producible from a polysaccharide and expressed by the following formula (1),



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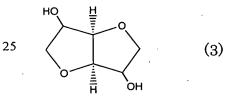
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and a diol residue expressed by the following formula (2)

$$-O-(C_{m}H_{2m})-O-$$
 (2)

(here, m is an integer of 2 to 12), wherein said ether diol residue amounts to 65-98 wt.% of all the diol residues, and having a glass transition temperature of 90°C or higher.

- 2. The polycarbonate according to Claim 1, wherein the diol residue expressed by the formula (2) is at least one kind selected from the group consisting of an ethylenediol residue, a 1,3 propanediol residue, a 1,4 butanediol residue, a 1,5 pentanediol residue and a 1,6 hexanediol residue.
- 3. The polycarbonate according to Claim 1 containing at least two kinds of the diol residues expressed by the formula (2).
- 4. The polycarbonate according to Claim 1 containing the isosorbide residue as the ether diol residue.
- 5. The polycarbonate according to Claim 4, wherein the isosorbide residue amounts to 65 to 98 wt.% of all the diol residues.
- 6. A method for producing the polycarbonate according to Claim 1, wherein the polycarbonate is produced from an ether diol expressed by the following formula (3),



a diol expressed by the following formula (4)

 $H_{0} - (C_{m} H_{2m}) - O H$  (4)

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(here, m is an integer of 2 to 12) and a carbonic acid diester by a melt polymerization method.

- 7. The polycarbonate producing method according to Claim 6, wherein an ether diol expressed by the above mentioned formula (3), a diol expressed by the above mentioned formula (4) and a carbonic acid diester are subjected to a thermal reaction at atmospheric pressure in the presence of polymerization catalysts, and subsequently the reaction product is subjected to melt polycondensation under reduced pressure while heated at a temperature in the range of 180℃ to 280℃.
- 8. The polycarbonate producing method according to Claim 7, wherein at least one compound selected from the group consisting of nitrogen-containing basic compounds, alkali metal compounds and alkaline earth metal compounds is used as the polymerization catalysts.
- 9. The polycarbonate producing method according to Claim 8, wherein tetramethylammonium hydroxide and 2,2-bis(4-hydroxyphenyl)propane disodium salt are used as the polymerization catalysts.
- 10. The polycarbonate producing method according to Claim 6,
  wherein diphenyl carbonate is used as the carbonic acid diester.